

Liberty Implements Chipper Assembly Manual



Assembly of your chipper is very straightforward. The only hand tools needed are a socket set with metric sockets and/or an adjustable crescent wrench. You will also need a block and tackle or other method of raising and lowering the chipper during assembly (for placement on the stand).

ASSEMBLY

Use the hardware included with your chipper to assemble the **stand** as shown at right (Fig. 1).



FIG. 1

Lower the **main chipper assembly** onto the side and attach to the stand as shown. (Fig. 2).

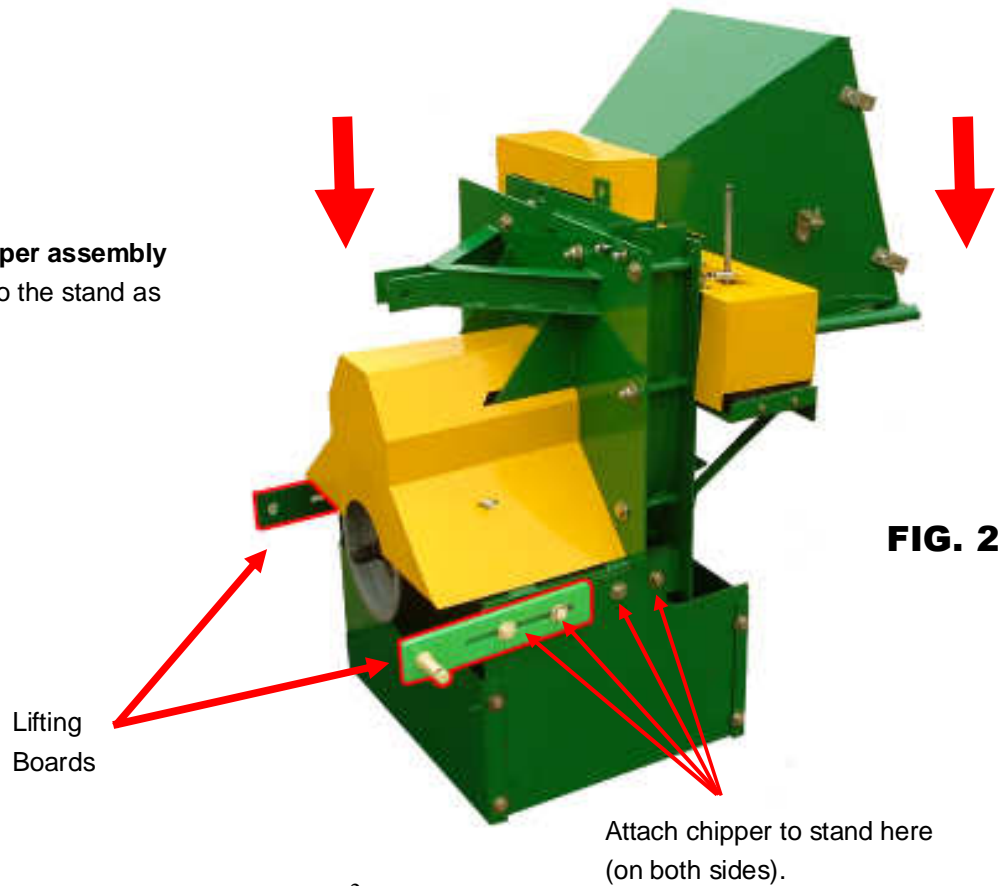


FIG. 2

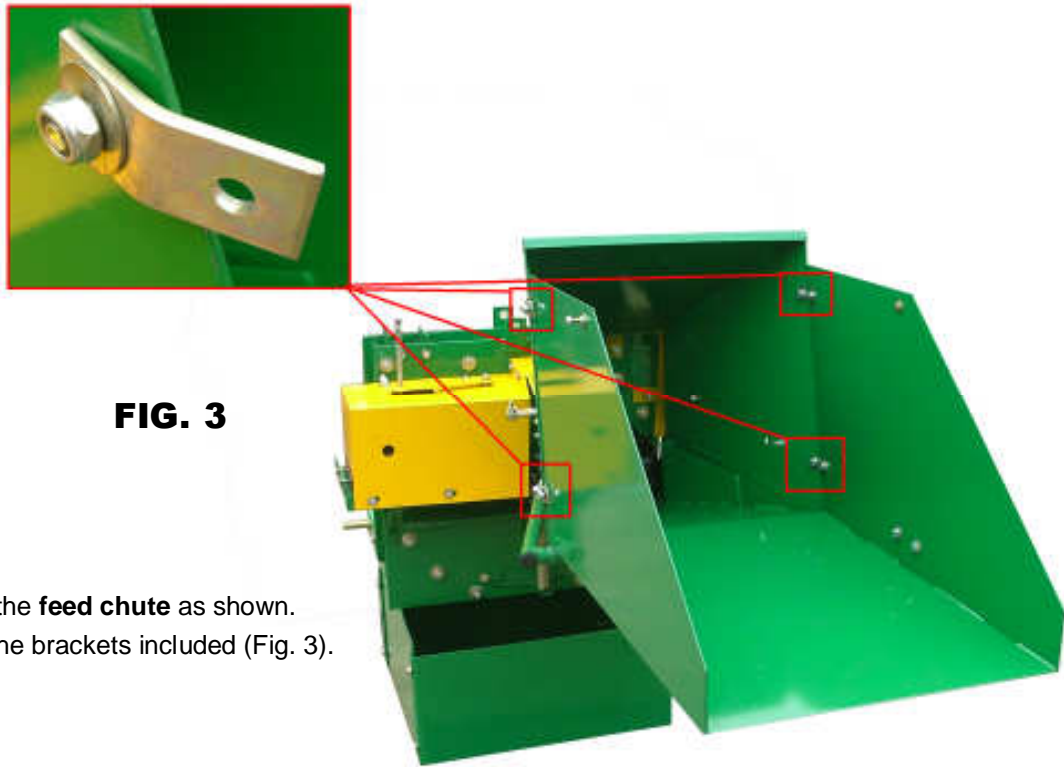


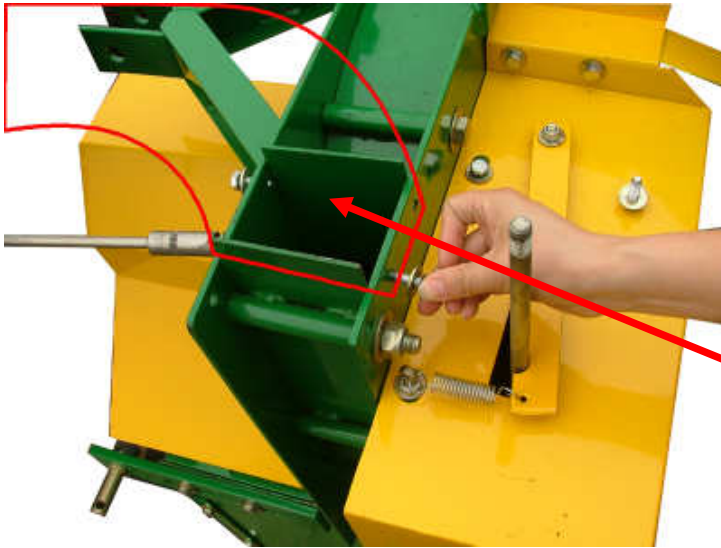
FIG. 3

Attach the **feed chute** as shown.
Using the brackets included (Fig. 3).



Attach the **feed chute support brace** to the side of the feed chute (Fig. 4).

FIG. 4



Attach the **discharge pipe** as shown. (Fig. 5).

NOTE: Discharge pipe in illustration shown in outline only for clarity.

FIG. 5

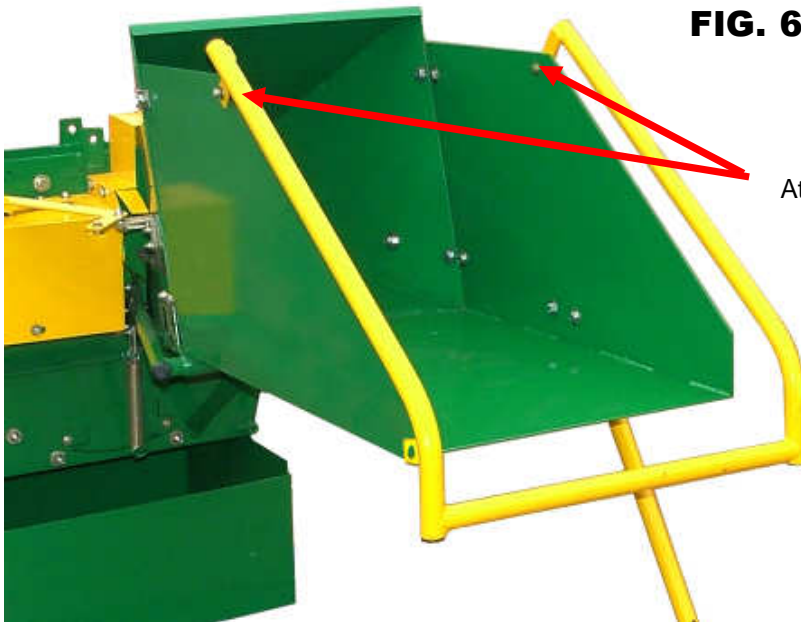


FIG. 6

Attach the **brake bar** as shown. (Fig. 6).

Attach the **brake bar release lever** as shown. (Fig. 7).

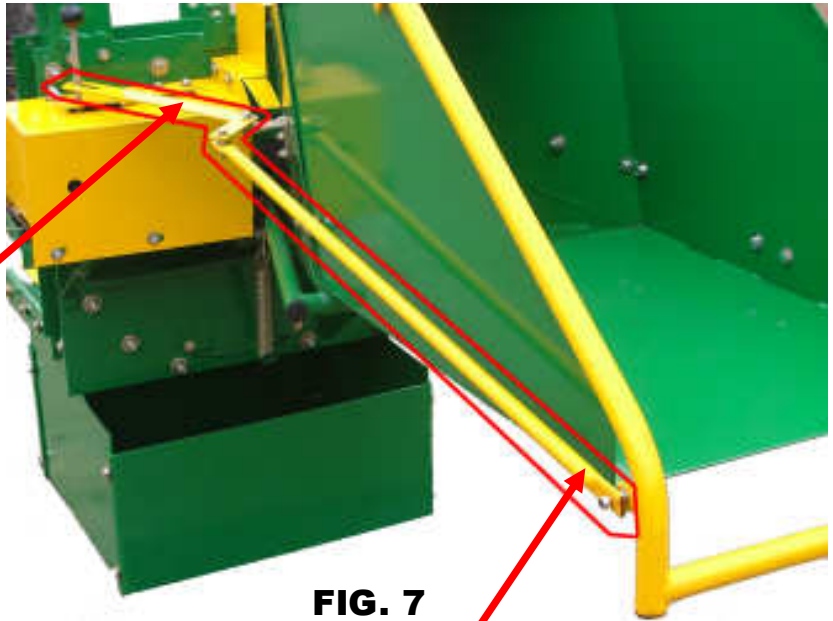


FIG. 7

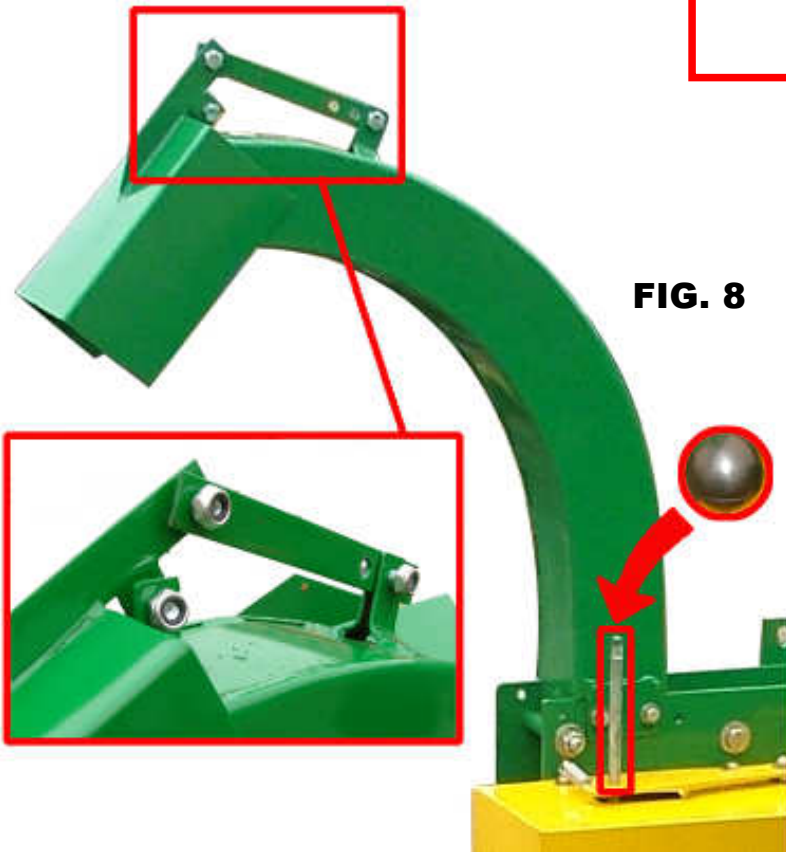
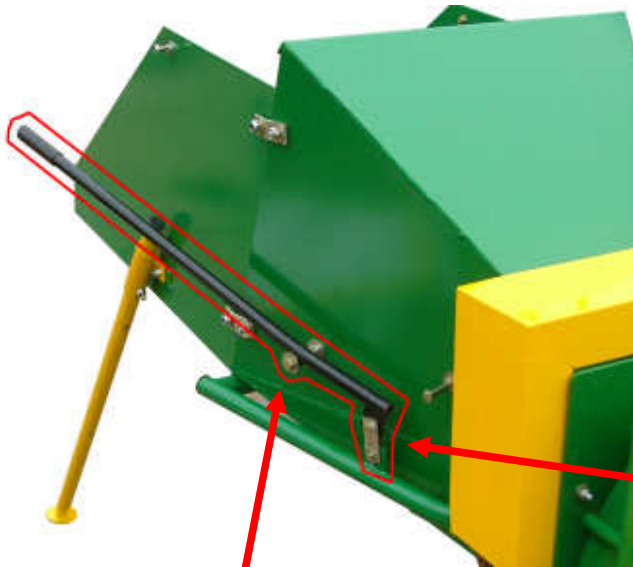


FIG. 8

Attach the **discharge pipe cover** and **brake release knob** as shown. (Fig. 8).



Attach the **feed roller release lever** as shown. (Fig. 9).



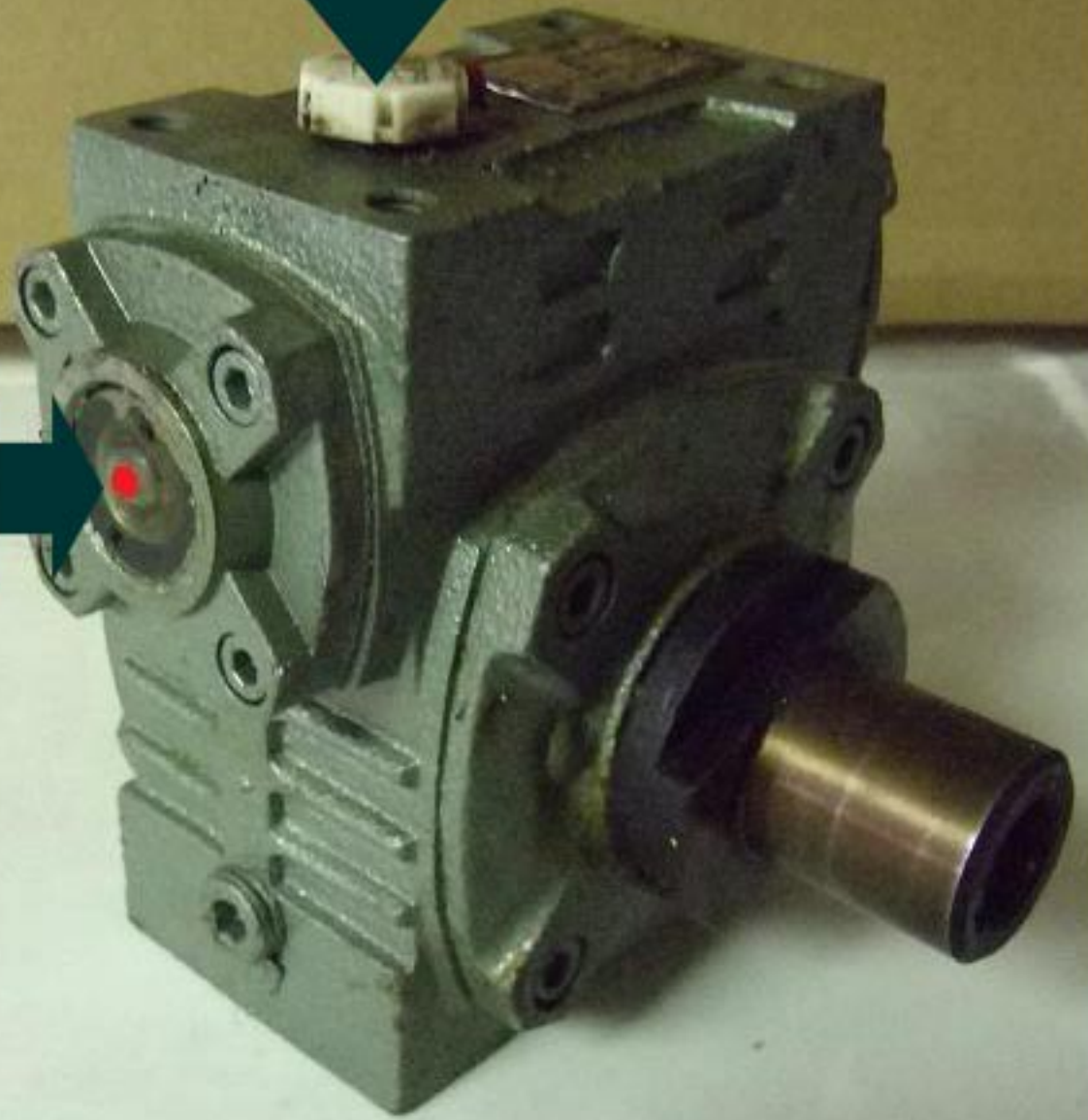
FIG. 9



Fully Assembled Chipper



Fill Gearbox with 80 to 90 wt Gear Oil



When filling, view through the sight glass and fill to the dot shown here

